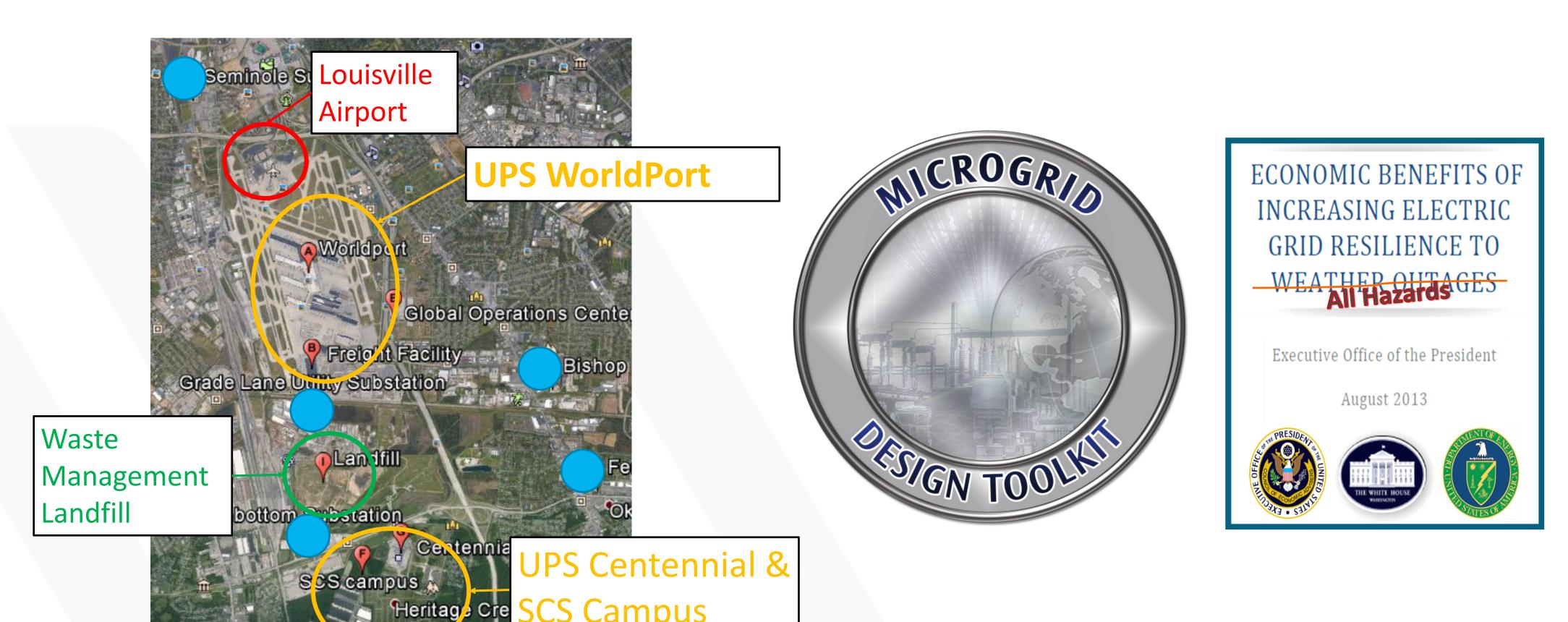
## GMLC 1.3.4 – Industrial Microgrid Design and Analysis for Energy Security and Resiliency



## **Project Description**

ORNL and SNL will design and perform cost/benefit analysis of an industrial-scale microgrid with the goal of sharing lessons learned and best practices with other industries and utilities. The analysis will be performed on the UPS Worldport facility in Louisville, Kentucky.



## **Expected Outcomes**

- All-hazards risk analysis of facilities
- Cost/benefit analysis of industrial-scale microgrids
- Potential for grid services provision
- Roadmap to industrial microgrid deployments & lessons learned
- Aim to deliver the results to the hands of industrial consumers and utilities interested in microgrids to stimulate conversation on grid modernization.
- Expect results can be used as lessons learned for other grid modernization projects

Significant Milestones	Date
Initial Microgrid Design	10/1/16
Risk Analysis Completed	4/1/17
Energy Efficiency and Ancillary Service Analysis	10/1/17
Cost/Benefit Modelling and Analysis	10/1/17

<b>Option</b>	Facility A	Facility B	<u>Tie</u>	Cost (\$K)	<u>Overall</u>	Post-Startup	Post Startup	<u>Overall</u>
					<b>Availability</b>	<b>Availability (Ci)</b>	Occurrences with	<u>Diesel</u>
					<u>(Ci)</u>		Load Loss (Ci)	<b>Efficiency</b>
Baseline	550 kW	550 kW	No	\$740,000	97.909024%	97.914717%	4.67%	24.03%
Baseline with Tie	550 kW	550 kW	Yes	\$1,255,000	99.989214%	99.995262%	4.55%	25.91%
Baseline with Additional Facility A Gen	550 kW (x2)	550 kW	No	\$1,509,500	98.879204%	98.88567%	2.91%	24%
Baseline with Additional Facility B Gen	550 kW	550 kW (x2)	No	\$1,509,500	98.222782%	98.228565%	3.18%	23.7%
Baseline with Additional A & B Gen	550 kW (x2)	550 kW (x2)	No	\$2,279,000	99.939886%	99.945881%	1.02%	23.96%
Facility A Microgrid	550 kW (x2)	550 kW	Yes	\$2,024,500	99.993829%	99.999745%	2.59%	25.82%
Facility B Microgrid	550 kW	550 kW (x2)	Yes	\$2,024,500	99.994035%	99.999988%	0.15%	25.72%
Facility A-B Microgrid	550 kW (x2)	550 kW (x2)	Yes	\$2,794,000	99.993963%	99.99995%	0.2%	25.69%

## Progress to Date

- Analysis utilizes open-source software
- Two site visits to UPS Worldport to tour facilities and infrastructure
- Met with utility and industry stakeholders to discuss rate programs and partnerships
- Identified critical industrial and electrical infrastructure
- Performed microgrid analysis on a critical industrial facility
- Data collection underway for two more microgrid sites
- Modelling and simulation have resulted in upgrades to existing DOE tools

